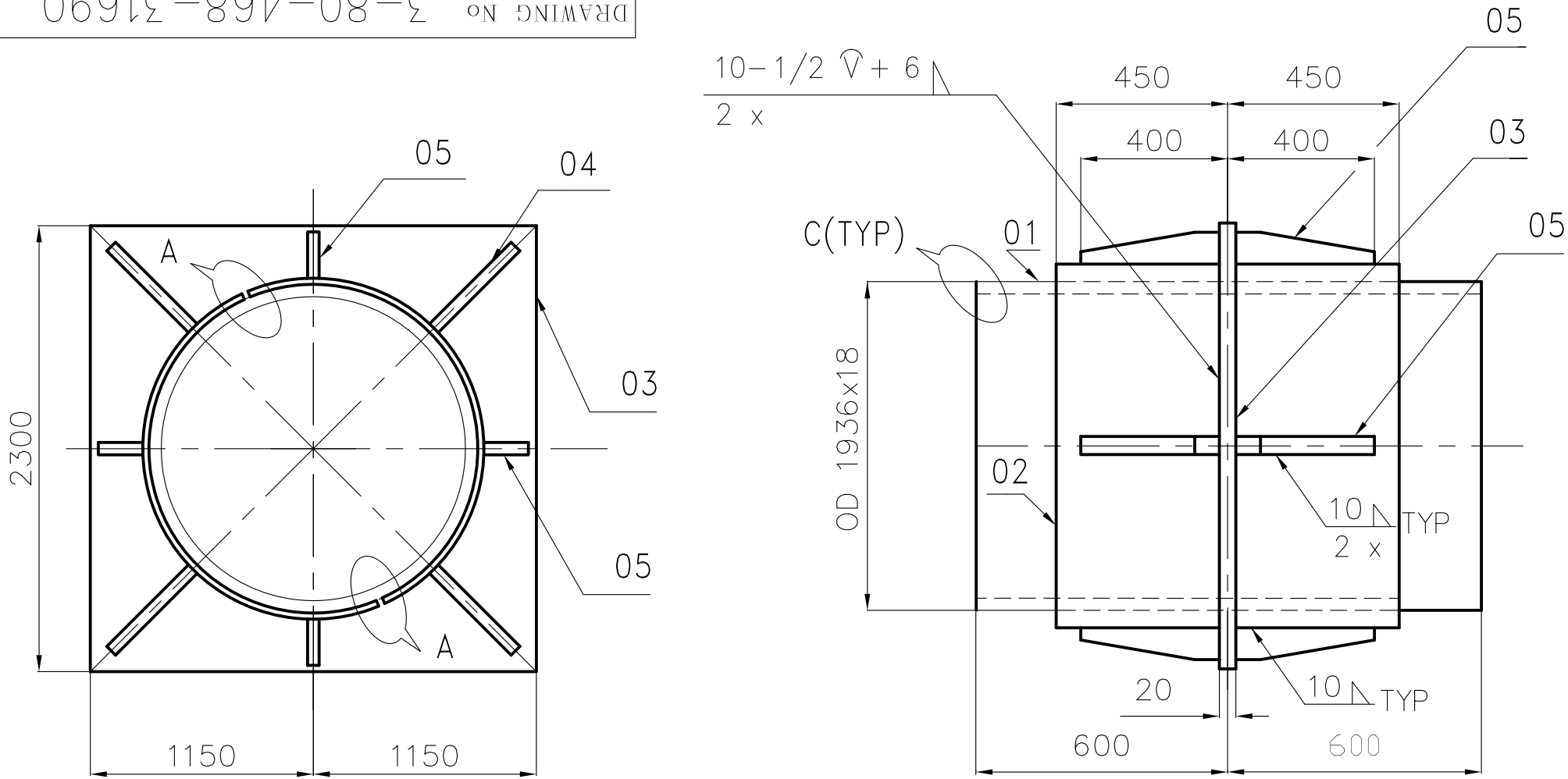


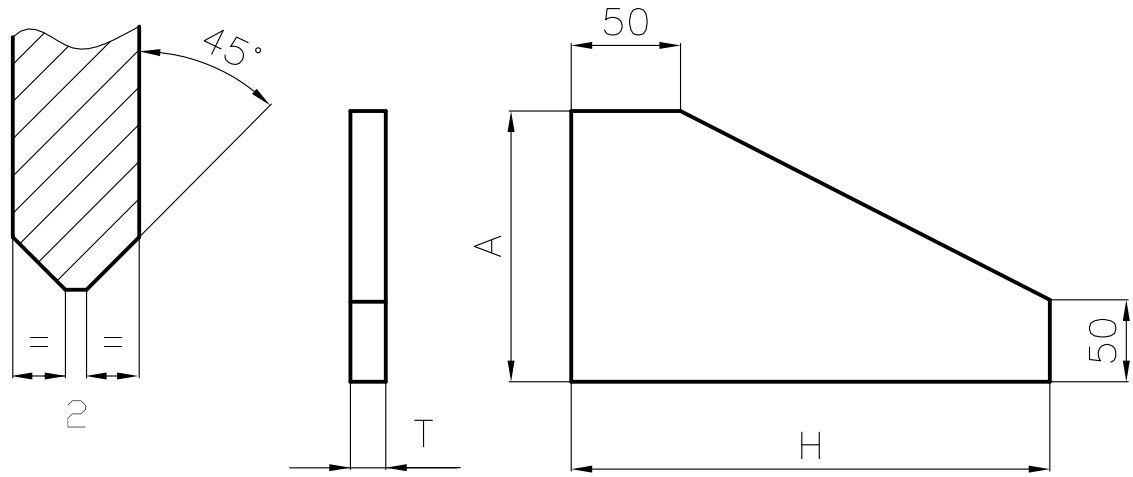
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DRAWING No 3-80-468-31690



NOTES:

01. PAINTING SCHEDULE REFER RELEVANT Q.P (APPLICABLE FOR PIPE ENCASED IN CONCRETE)
02. WELD JOINT (DETAIL – A) ON SLEEVE PAD SHALL BE POSITIONED SO AS TO CLEAR RIB PLATE WELD
03. WELD JOINT (DETAIL – B) FOR PUDDLE FLANGE PLATE SHALL BE DECIDED SO AS TO AVOID INTERFERENCE WITH RIB PLATE WELD JOINT. OTHER WISE SUITABLE RELIEF SHALL BE PROVIDED ON THE RIB PLATE.
04. SA515GR.70 PLATE (SA672 GR.B70 PIPE) IN PLACE OF IS 2062 PLATE IS ACCEPTED.
05. NOTE FOR PRODUCTION REFER DRAWING NO. 4-80-468-75468.



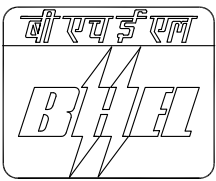
ITEM NO	A	H	T
04	600	390	20
05	120	390	20

TYPICAL EDGE PREPARATION DETAIL FOR WELDING

DETAIL FOR ITEM NO: 04&05

05	RIB PLATE-2 20 x 390 x 120	3-80-468-31690		15 011 150 0000		7	348
				IS 2062 Fe410A		8	
04	RIB PLATE-1 20 x 390 x 600	3-80-468-31690		15 011 150 0000		36	738
				IS 2062 Fe410A		8	
03	PUDDLE FLANGE PLATE 20 x 2300 x 2300	3-80-468-31690		15 011 150 0000		347	115
				IS 2062 Fe410A		1	
02	SLEEVE PAD 20 x 3070 x 900	3-80-468-31690		15 011 150 0000		433	791
				IS 2062 Fe410A		2	
01	P.F. PIPE $\varnothing$ 1936 x 18 L=1200	3-80-468-31694		15 011 150 0000		1133	603
			06	IS 2062 Fe410A		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A C	UNIT WT.	
			VAR NO.	MATERIAL SPEC.		QTY.	

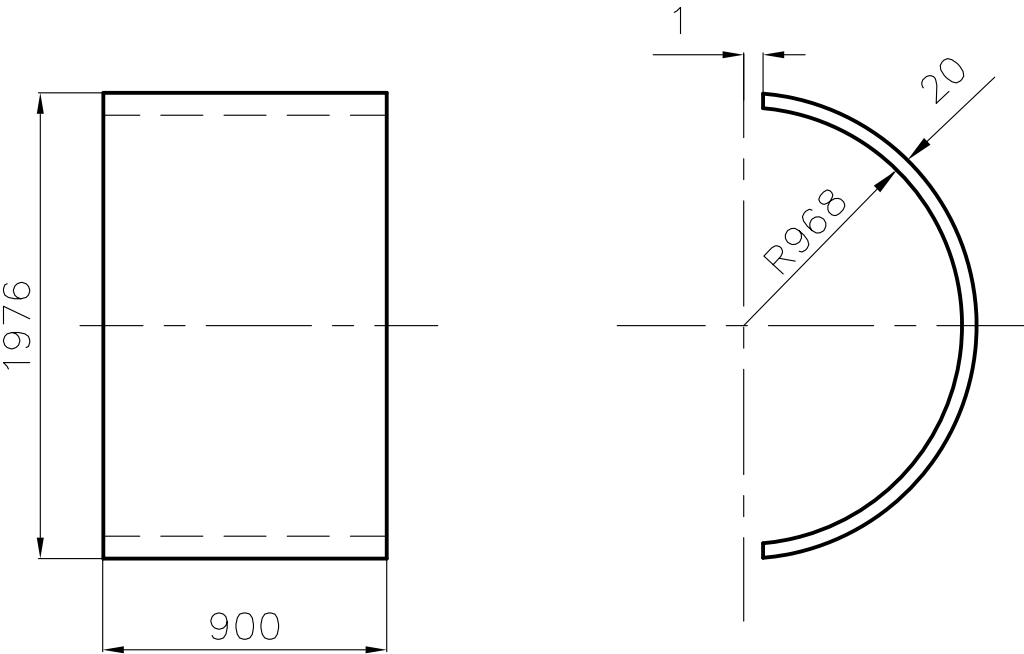
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT



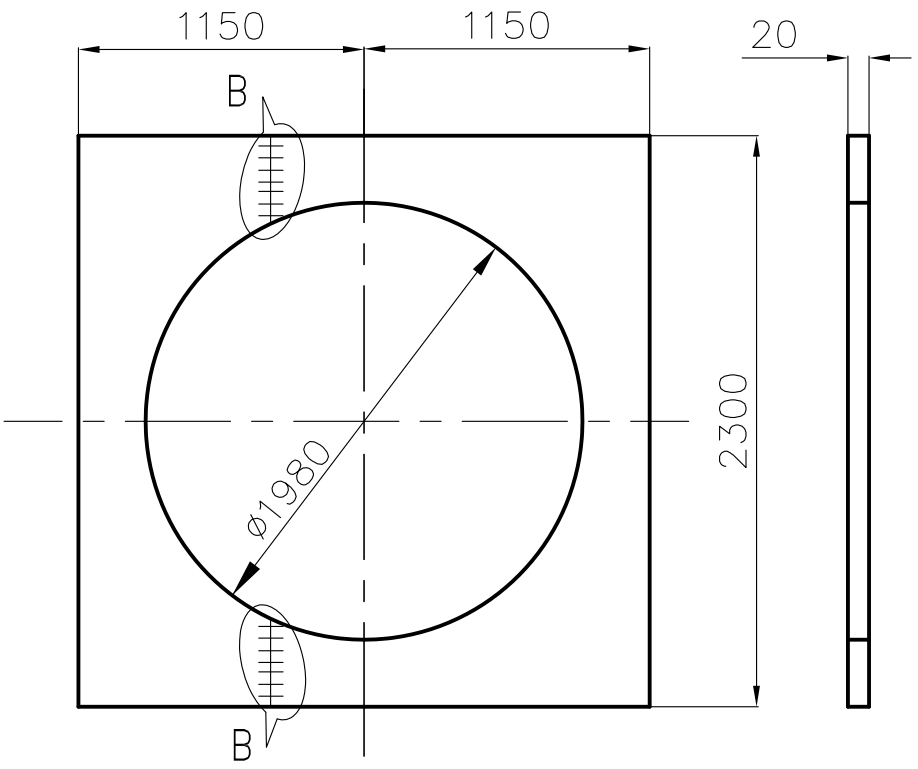
BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	I.D.B	-SD.-	03.09.14	
APPD	S.R.M	-SD.-	03.09.14	

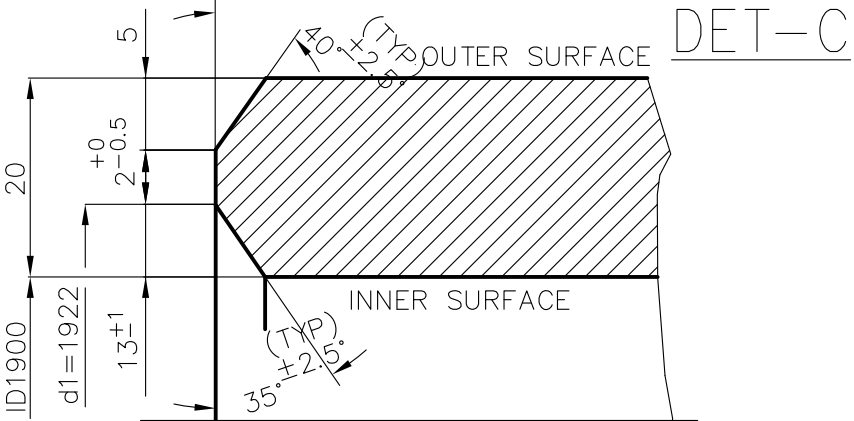
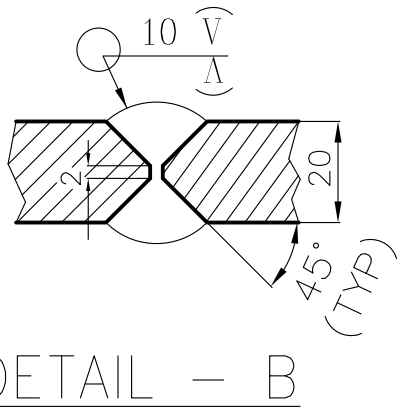
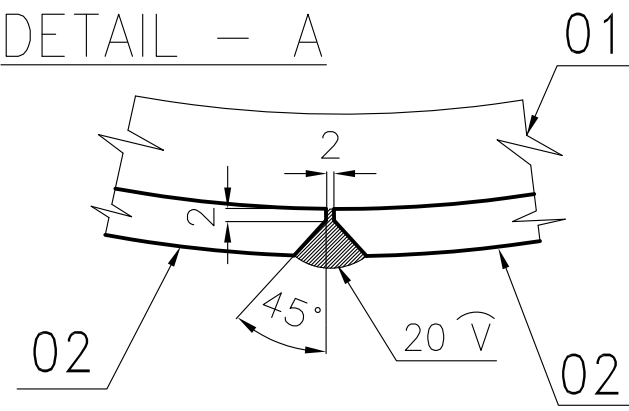
DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F	N T S			
TITLE	PUDDLE FLANGE ASSEMBLY (FOR PIPE OD 1936X18)			CARD CODE U 01	REV 00



DETAIL FOR ITEM NO: 02



PUDDLE FLANGE PLATE
DETAIL FOR ITEM NO: 03



REV.	DATE	ALTERED: APPROVED: